

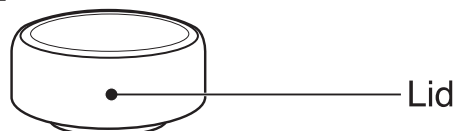


Household Use Only

Stainless Steel Mug Bottle Model No. SM-HAE INSTRUCTION MANUAL

Name of Each Part

Lid Set



Lid

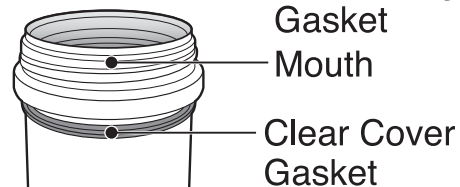
Seal Rubber

Mouth Ring Set



Mouth Ring

Mouth Ring Gasket



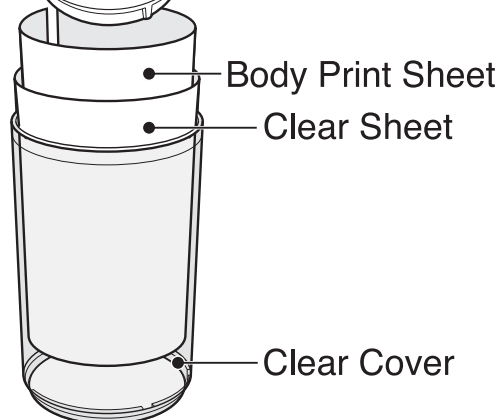
Mouth

Clear Cover Gasket

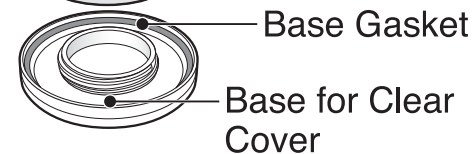
Mug

Body Print Sheet

Clear Sheet



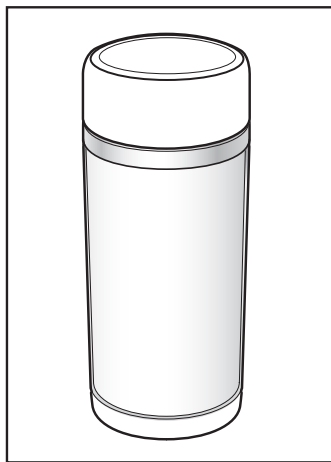
Clear Cover



Base Gasket

Base for Clear Cover

This product is for keeping beverages hot or cold. Do not use for other purposes.



Please read before use. Keep the instructions for future references.

SM-HAE (E/C) / E

Please follow the instructions

(This product is for keeping beverages hot or cold. Do not use for other purposes.)

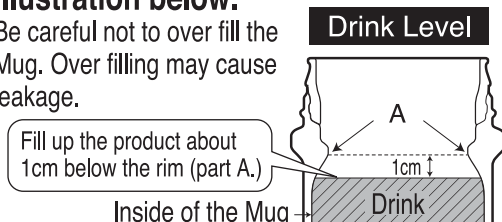
Please follow the following instructions to avoid scalding, deterioration and discoloration of drinks, as well as malfunction and staining of the product.

Do not allow infants or small children to use this product. Keep out of the reach of infants and small children.

Mishandling may cause injury or scalding.

Keep the drink level as shown in the illustration below.

Be careful not to over fill the Mug. Over filling may cause leakage.



Be careful not to scald yourself when the product contains hot beverages.

Due to the high level thermal efficiency, the exterior of the product will not be hot even if the product contains hot beverages.

Do not use the product if the thermal insulation is lost.

The outside of the product may become hot and cause scalds if it is filled with hot beverages.

Always close the Lid securely.

Hot drinks may leak and cause scalding.

Always use with the Seal Rubber and the Mouth Ring Gasket attached.

Usage without the Seal Rubber and the Mouth Ring Gasket may cause leaking and/or scalding.

Do not bring the Mug near heat sources such as gas heaters or cooking stoves.

Doing so may cause deformation or discoloration of the product.

Do not microwave the Mug.

It may cause sparks and be dangerous. It may also cause its deformation and discoloration.

Do not use while driving.

May cause scalds and may also stain the interior of the car or your clothes. Attempting to use while driving the car may cause serious accidents.

Do not disassemble the Mug.

When using the drink holder of the vehicle:

① **Always keep the Lid Set securely closed when not drinking.**

Beverages may spill if the Mug is tipped over, causing scalding and injury.

② **Be sure that the Mug fits into the holder securely before placing it in the holder.**

If the Mug does not fit securely, beverages may spill when the Mug tips over and cause scalding and injury.

③ **Check if the strength of the holder is sufficient to hold the Mug before use.**

If it is not sufficient, the holder may come off or break and tip the Mug over resulting in scalding, stains on car interior or on clothing.

④ **When using a portable drink holder, do not use a hanging-type holder.**

Do not use a holder that is hung from the window or from the air conditioner as the drink holder may slip off.

● Depending on the type of the drink holders, the Mug may not fit in.

Finish the drink within the day.

Leaving drinks for a long period of time may cause the drinks to spoil, create gas which increases inner pressure and the Lid may pop off or drinks may splash out causing scalds and injury.

Clean the Mug after every use.

Not doing so may cause the Mug to rust or create pinholes in it, or cause beverages to spoil.

● The illustration used in this Instruction Manual and the actual product may vary.

Do not shake the Mug when it contains hot beverages. Doing so may cause scalds or injuries.	Do not remove the sticker on the bottom of the mug. Doing so may cause rust or holes.
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When filling the Mug with sports drinks:

- Rinse the inside of the Mug as soon as possible after consumption to prevent rust and/or pinholes.
- Clean the inside using a soft sponge to protect the nonstick coating from being scratched.

Do not fill the Mug with the following:

- Dry ice and carbonated drinks: contents may spill out or the pressure may cause the stopper to burst, causing injuries.
- Liquids containing salt such as soup or Kobu-cha: although the liner is made of 18/8 stainless steel and is nonstick coated, salt may cause rust resulting in loss of thermal insulation.
- Dairy products and fruit juice: if left inside for a long period of time, contents may spoil and produce gas that may cause the stopper to burst, causing injuries.
- Fruit pulp and tea leaves: may become caught on the Seal Rubber and cause contents to spill.

Warning & Caution

Do not drop or apply strong shocks to the product. May cause plastic parts to break and dent the stainless steel exterior.	Do not touch the Mouth Ring or the Mouth of the Mug with the spout of a hot kettle. The Mug may tilt over causing scalds.
After washing the Lid Set, shake a few times to release the water contained, and wipe it dry. Otherwise the remaining water may drip out.	Do not scratch the printing on the Mug with hard elements. It may come off.
Do not attach parts other than those specifically for this product. Doing so may cause leaks or breakage.	Do not attempt to put large ice cubes into the Mug. Crush ice into small pieces. It may cause deformation or damage.

Do not close the Lid Set with a tea bag inside.

The tea bag may swell and cause leakage or may cause drinks to splash out.

Clean the Lid, Seal Rubber, Mouth Ring and Mouth Ring Gasket after every use.

Not doing so may cause decay, mold, odor or discoloration. It may also cause leaks.

Keeping hot tea warm for long hours may cause the color of the tea to change. For outdoor use, it is recommended to place hot water in the Mug, and to use a tea bag immediately before drinking for a fresher brew.

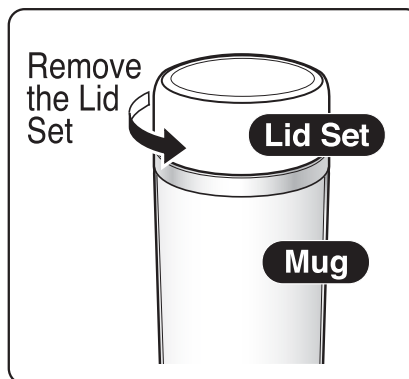
The rattling noise that may be heard when the product is shaken comes from the copper or aluminum foil in the vacuum insulation to increase heat retention and does not indicate a malfunction.

How to Use

- Before use, rinse the Lid Set, Mouth Ring Set, and the interior of the Mug thoroughly with luke warm water. Be sure that the Seal Rubber and the Mouth Ring Gasket are attached properly. (It may cause drinks to leak.)
- Attach the Lid Set properly and turn the mug upside down to make sure contents do not leak.

1 Remove the Lid Set from the Mug turning it counterclockwise.

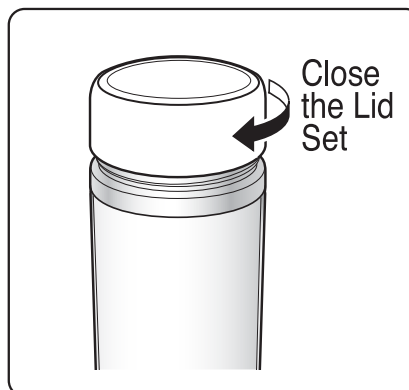
- Do not tilt the Mug suddenly when drinking. (The beverage may spill and cause scalding or stain clothes.)



2 Fill up the Mug with drinks and close the Lid Set securely.

- Close the Lid Set securely.

Preheat or precool the mug before filling with your beverage for better heat retention.



Filling up the Mug with too much drink may cause leakage. If this happens, discard some amount of drinks and close the Lid Set.
NOTE: See pg.2 "Drink Level" for further details.

- To avoid bags getting wet, always place the Mug in an upright position.
- Please close the Lid Set at upright position after finish drinking.

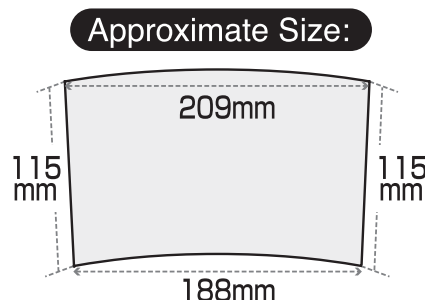


The Body Print Sheet and the Clear Sheet are interchangeable

You can make your original Mug using your favorite photograph or illustration. Cut them at the size/shape of Body Print Sheet and the Clear Sheet and interchange.

- Remove the Clear Cover and change the Body Print Sheet and the Clear Sheet. (See pg.7-8 “How to remove and attach the Clear Cover”)

- When changing the Body Print Sheet and the Clear Sheet, adjust the size/shape of the new one using the pre-set Body Print Sheet. Odd shape may become stuck at the Clear Cover Gasket and the Body Print Sheet may get wet.



- The Clear Sheet is not meant to protect the Clear Cover or the Body Print Sheet, but for aesthetics. Please remove it if you feel it unnecessary when changing the Body Print Sheet.

- As it may get wet, be sure to make duplication of the photograph before using it for the Body Print Sheet.

- Due to the paper quality and type of ink used, the Body Print Sheet may be copied to the inside of the Clear Cover or to the Clear Sheet.

Zojirushi website provides many designs of the Body Print Sheet. Using them as well as your photograph taken by digital camera enables you to create your original Body Print Sheet. For details, please visit our websites.

Japanese website: <http://www.zojirushi.co.jp/d-mug>

Chinese website: <http://mystyle.mybottle.com.tw>

English website: http://www.zojirushi.co.jp/d-mug_e

- The above website may not perform well depending on the computer specifications, using environment and software versions (Flash Player).
- The contents of the website may change without prior notice.

Cleaning

- For better usage, please remember to clean after every use.
- When cleaning the Lid Set and the Mouth Ring Set, be sure to disassemble them into parts. (See pg.7-9)

The Exterior, Base for Clear Cover, Lid Set and Mouth Ring Set	<p>Wash with luke warm water and mild dishwashing liquid using a soft sponge. After rinsing, shake a few times and wipe it dry well.</p> <ul style="list-style-type: none"> ● Remove the Seal Rubber from the Lid Set and the Mouth Ring Gasket from the Mouth Ring before washing. ● Please use a small brush sold in stores if necessary.
Clear Cover	<p>Rinse the Clear Cover with luke warm water or water and wipe it dry.</p> <ul style="list-style-type: none"> ● Before rinsing, remove the Body Print Sheet and the Clear Sheet. (see pg.7-8)
The Inside	<p>Wash with luke warm water and mild dishwashing liquid using a soft sponge brush with handle. After rinsing, wipe it dry well.</p> <ul style="list-style-type: none"> ● Always wash the inside thoroughly after each use to prevent odors from developing.

- Do not clean with thinner, benzene, abrasive cleaners or other harsh cleaners.
- Do not use chlorine type bleach.
- Do not use a dishwasher or dish-dryer. Do not boil to sanitize.
- Do not soak for an extended period of time.
- Wipe off moisture thoroughly to prevent water stains or rusting of the product.

To Remove Rust Spots and Water Stains:

You may find rust spots or water stains caused by impurities in the water. To remove these stains, fill the Mug with hot water with 10% vinegar and let stand for 30 minutes. Rinse and wash with a soft sponge brush with handle.

To Remove Coffee and Tea Stains:

To remove coffee and tea stains from the interior, the Lid Set and the Mouth Ring Set, we recommend using Zojirushi's cleaning detergent SB-ZA01E. Always remove the Lid Set when using SB-ZA01E. Contact Zojirushi Customer Service or your local dealer for further information.

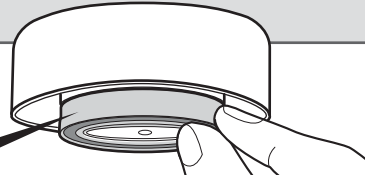
How to Disassemble & Assemble the Parts

Lid Set

How to Disassemble

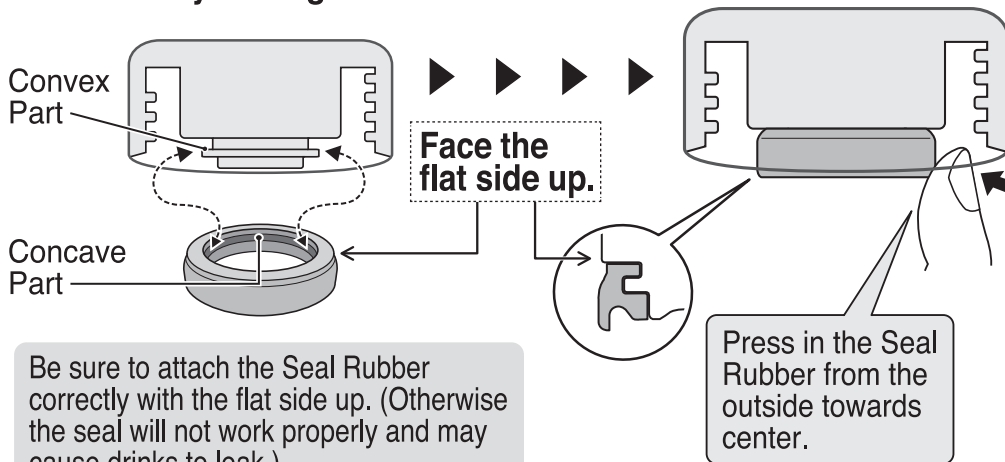
- ① Hold the Seal Rubber with your fingers and pull to remove.

Seal Rubber



How to Assemble

Align the Concave Part of the Seal Rubber with the Convex Part of the Lid then fit it all around by pressing the circumference of the Seal Rubber with your finger.



Clear Cover

How to Remove

- ① Turn the Base for Clear Cover as illustrated (clockwise) to remove.

Base for Clear Cover



- ② Lift the Mug and pull the Clear Cover downwards to remove.



- ③ Remove the Body Print Sheet and the Clear Sheet from the Clear Cover.



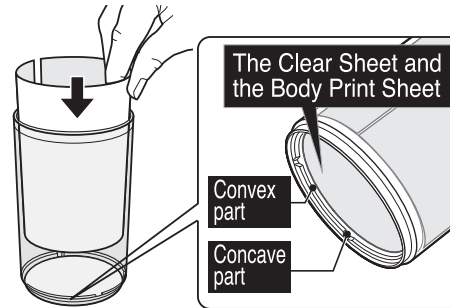
■ Clear Cover

How to Attach

① Insert the Clear Sheet and the Body Print Sheet into the Clear Cover.

Insert the Clear Sheet and the Body Print Sheet from the top until they stop along the Convex Part at the bottom of the Clear Cover, then adjust them to fit along the inside of the Clear Cover.

- The Clear Sheet and the Body Print Sheet has upper side and bottom side.
- Please be sure that the Clear Sheet and the Body Print Sheet is evenly set and show no folding. Otherwise it may be stuck at the Clear Cover Gasket and the sheet may get wet.
- Please be sure that the Clear Sheet is inserted on the outside of the Body Print Sheet when inserting into the Clear Cover.

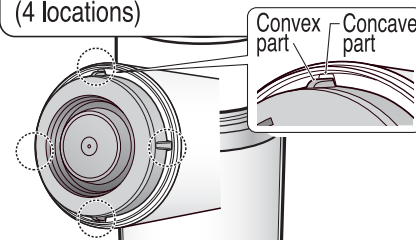


② Attach the Clear Cover to the Mug.

Align the concave part at the bottom inside of the Clear Cover with the convex part at the bottom of the Mug, then push the Clear Cover in until the top edge of the Clear Cover contacts the Mug.



Align the concave part at the bottom inside of the Clear Cover with the convex part at the bottom of the Mug. (4 locations)



- If the Clear Cover Gasket is tilted, adjust so that it will fit into the Gap provided at the upper part of the Mug as illustrated. Otherwise water may get in and wet the Clear Sheet and the Body Print Sheet.
- Be sure that the Clear Cover Gasket is set properly with the convex part facing out.



Clear Cover Gasket

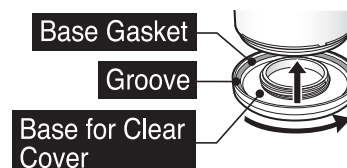
- Fit the gasket into the Gap provided.
- Fit with the convex part of the gasket facing out.



Gap

③ Be sure that the Base Gasket is fit correctly in the groove, then set the Base for Clear Cover.

- If the Base Gasket is not fitted in the groove correctly or is twisted, water may leak inside the Clear Cover and damage your Body Print Sheet or Clear Sheet. Push along the Base Gasket with your finger to make sure it is installed correctly.



■ Mouth Ring Set

How to Disassemble

- ① Remove the Mouth Ring Set as illustrated.

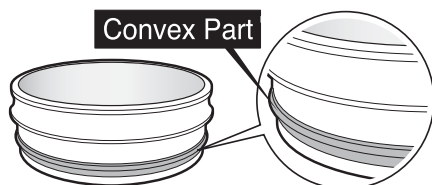


- ② Remove the Mouth Ring Gasket with a small tool such as a toothpick.



How to Assemble

- ① Attach the Mouth Ring Gasket with the Convex Part facing out.



- ② Press in the Mouth Ring Set while turning it slightly to fit securely.



Replacing the Seal Rubber and the Mouth Ring Set

We take care in only using materials that are safe and hygienic for food contact. However, if plastic parts become damaged or its surface becomes rough, please replace them for optimum performance. The Seal Rubber and the Mouth Ring Set may need to be replaced due to time and wear. Please check them about once a year. When replacing parts, please record the model number and part name beforehand. Then contact either the store where you purchased the product or Zojirushi Customer Service. Replacement parts may be available for an additional charge.